

**Directions to  
Inland Empire Small Business Development Center  
1201 Research Park Dr. Ste. 100  
Riverside, CA 92507  
(951) 781-2345**

ONTARIO AREA

60 Fry East  
Past the 91/215 Fwy interchange  
Exit Blaine, turn Right  
Right on Chicago Ave  
Right on Columbia, Turn Right On Research Park Dr.  
Turn Right into 1<sup>st</sup> driveway on the Right  
Building on Corner of Columbia and Research Park Dr.

SAN BERNARDINO

215 Fwy South  
Exit Iowa, turn Right  
Turn Left Columbia, Turn Right On Research Park Dr.  
Turn Right into 1<sup>st</sup> driveway on the Right  
Building on Corner of Columbia and Research Park Dr.

ORANGE COUNTY/BEACH CITIES

91 Fwy East (Riverside)  
Turns into the 215 North  
Exit Columbia Ave  
Turn Left on Columbia Ave  
Turn Right on Research Park Drive  
Turn Right into 1<sup>st</sup> driveway on the Right  
Building on Corner of Columbia and Research Park Dr.

TEMECULA/MURRIETA AREA

15 Fwy North to 215 Fwy North to 60 Fwy West  
Exit 3<sup>rd</sup>/Blaine, turn Right  
Turn Left on Iowa  
Turn Right on Columbia  
Turn Right on Research Park Drive  
Turn Right into 1<sup>st</sup> driveway on the Right  
Building on Corner of Columbia and Research Park Dr.

